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Project "KombiMax" – Combination and Maximization

- KombiMax is a network-project between:
 - Chair of Agrartechnology and Process Engineering, University of Rostock (AUF)



- Leibniz Institute for Plasma Science and Technology (INP)
- Power Recycling Energyservice GmbH (PRE)
- The aim of the project is the development of a combination device for the targeted physicochemical modification of ingredients in suspensions by ultrasonic and cold plasma.
- Two different plasma sources are compared with each other.









Project "KombiMax" – Combination and Maximization

- Investigation on effects of substrate disintegration from the combined application of ultrasound and microwave plasma, also called "sonoplasma".
 - Reaction space for the two technologies must be researched and designed.
- The synergetic effect of both processes should improve the substrate disintegration and the associated efficiency of biogas plants.
- Verification of the effectiveness by various laboratory analyses are used to demonstrate the physical and chemical conversion of the material.
- Process-determining parameters are elaborated which serve as indices of successful disintegration.







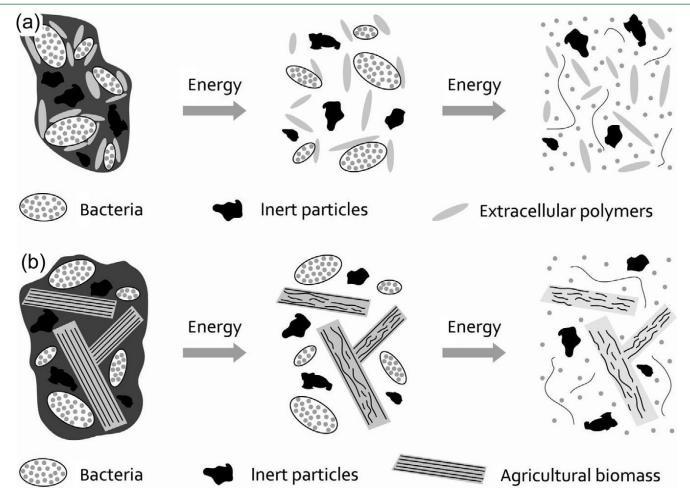
Ultrasonification in science and practise

- Hydrolysis as the most rate limiting step in anaerobic digestion systems¹⁰.
- Ultrasonic is a physical pretreatment with high energy impact to the medium by cavitation forces and secondary effects.
 - Dynamic processes with microjets (> 100 m/s) and shockwaves up to 10³ MPa generate extremely high shear forces which cause in an emulsification and dispersion of solid particles³.
- Various high-performance ultrasound techniques are available on the market.
 - No direct comparability of the technologies because of different ultrasonic methods.
 - Ultrasonic treatments are an energy intensive process with economical consequenses.









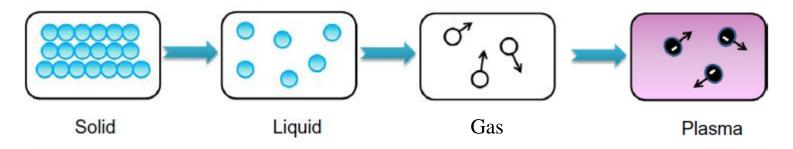
Effect of ultrasound on (a) the disintegration of biomass and (b) the disintegration of biomass at agricultural biogas plants (Source: Neis (2015)).







Cold plasma - Microwave discharges



By adding enough energy to any material, we can eventually produce a gas of electrons and ions. This fourth state of matter is referred to as "plasma."

- In liquids, there is a high inflow of molecules from the substrate into the plasma
 - High density of active particles such as atoms, radicals (O₂-, H₂O₂, OH-) and charged particles
 - Physicochemical formation prosses of reaction products¹¹
- Low pressure areas through ultrasonic waves facilitate the generation of plasma
 - Enhancement of radical emissions, organic disintegration and energy efficiency⁹

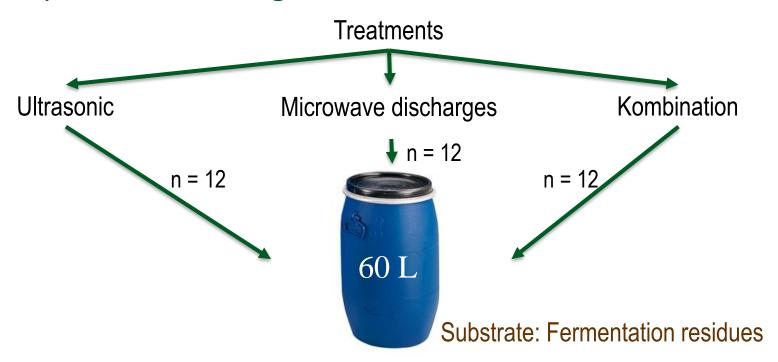
Source: Misra et al. (2016)







Experimental design



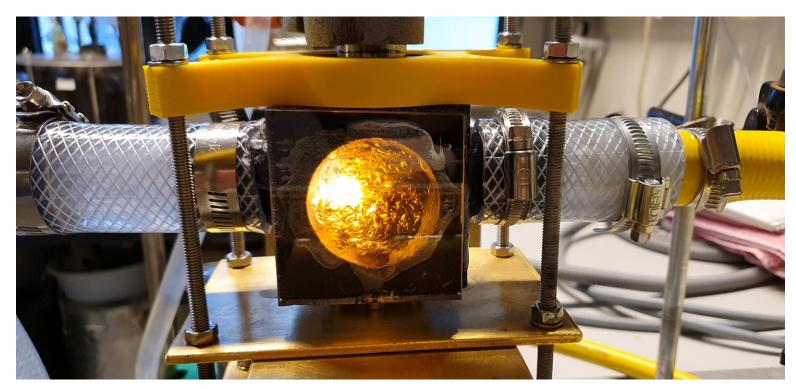
- Take samples in defined intervals from 0 to 90 min
- Process monitoring by measurements of temperature, pH and EC







Experimental design



Microwave plasma ignitions in fluent saltwater (Source: Kuhlow (2020), AUF)







Experimental design – Lab analysis

- Neutral-Detergent-Fibre (NDF) -> Hemicellulosis, Cellulosis, Lignin
- Acid-Detergent-Fibre (ADF) -> Cellulosis, Lignin
- Acid-Detergent-Lignin (ADL) -> Lignin
- Particle size fractionation
- Chemical oxygen demand (total and solved COD)
- Viscosity
- Dry matter content and organic dry matter content (crude ash)
- Total organic acids
- Ammonia
- Biogas and methane yield

Sebarate experimental design







Summary and Conclusion

The synergy of cold plasma and ultrasonic leads to...

- Optimization of hydrolysis
- Utilization of originally non-degradable biomass in biogas plants by cavitation and radical production
- Increase of biodegradation by bacteria increasing biogas yield
- Improvement in the treatment efficiency of biomass for biogas plants compared to the state of the art
- When fertilizing with fermentation residue treated in this way, less methane is released into the atmosphere



Thank you very much for your attention!





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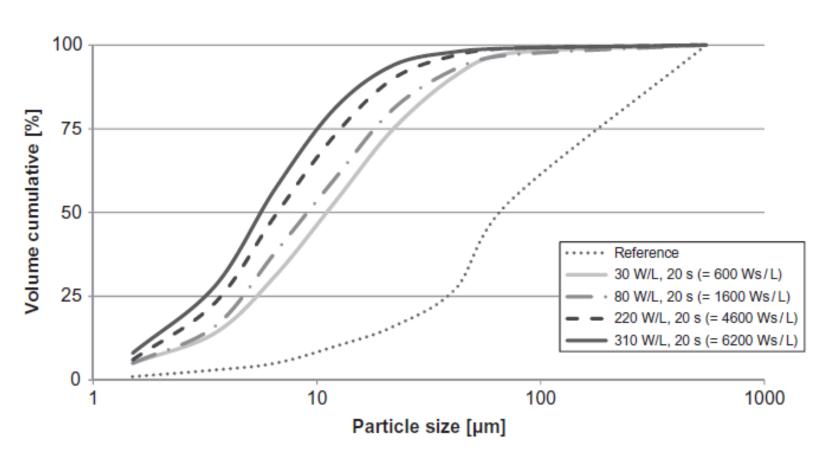
Operational Programme Mecklenburg-Vorpommern 2014-2020

- Investment in growth and employment







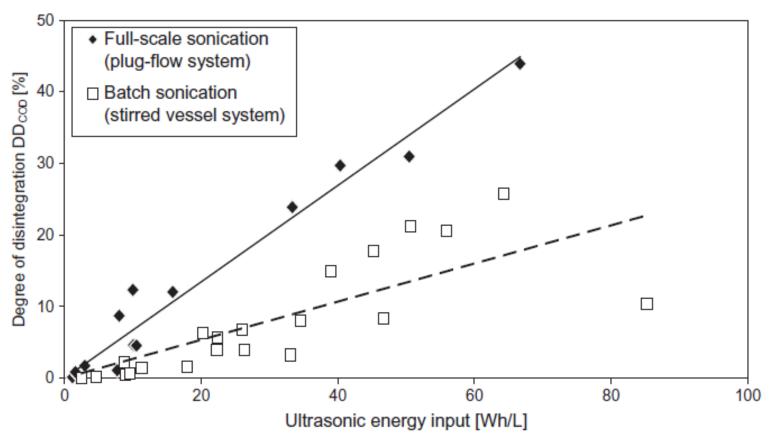


Impact of sonication on particle size distribution of a wastewater treatment Effluent (Source: Neis (2015)).









Sludge cell disintegration in full scale continuous plug-flow type ultrasonic reactor as compared to batch type sonication using the same sonotrode system (Source: Neis (2015)).







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